

Castor Oil Derivatives *Reaching the Next Orbit*

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Castor Oil is unique among vegetable oils

How can it add unique value to more markets and products?



Presentation Topics

Current Status of Castor Oil Derivatives

• Where Can It Reach?

Reaching New Heights



CURRENT STATUS



Castor Oil Derivatives

Classification of Castor Oil Derivatives

Main Grades

- Commercial, FSG, BSS
- First Pressed Degummed Grade Castor Oil
- Refined Castor Oil Extra Pale Grade
- Castor Oil Pharmaceutical Grade
- Blown Castor Oil
- Urethane Grade
- Pale Pressed Grade

Generation I Derivatives

- Dehydrated Castor Oil
- Ethoxylated Castor Oil
- Hydrogenated Castor Oil
- 12-Hydroxy Stearic Acid (12-H.S.A)
- Sulfonated Castor Oil Turkey Red Oil

Generation II Derivatives

- Sebacic acid
- Heptaldehyde
- Undecylenic Acid
- Polyols
- Ricinoleic Acid
- Other Dimer Acids
- Undecylenic Aldehydes
- 2-Heptanol, 2-Octanol

Generation III Derivatives

- Zinc Ricinoleate
- Zinc Undecylenate
- Methyl 12-HSA
- Methyl Ricinoleate
- Methyl Undecylenate
- Calcium Undecylenate
- Others?



Market Size

CastorOil.in estimates that the global castor oil and derivatives market size was about US\$ 2.3 billion in 2016

- Basic grades and Gen I derivatives
 - \$1.3 billion
- Gen II derivatives
 - \$600 million
- Gen III derivatives
 - \$400 million



Characteristics of Derivatives

Product Category	Type of Product	Margins
Basic grades	Commodity	V low (< 5%)
Gen I derivatives	Value Added Chemical	Low (5-10%)
Gen II derivatives	Value Added Chemical	Medium (10-20%)
Gen III derivatives	Specialty Chemical	Medium-High (%s quite variable, authentic data not available)



Market Segments for Castor Derivatives

Segments with significant short and medium term potential

- Biopolymers
- Personal Care and Cosmetics
- Lubricants & Greases
- Textiles
- Paints, Inks & Coatings

Others

- Pharmaceuticals
- Detergents
- Food
- Plastics & Rubber
- Other Specialty Oleochemicals



Growth of Some Key End User Segments

Industry	Global Market Size	% Growth (CAGR)
Bioplastics	4.2 million tons (2016) – 75% durable bio-plastics	10% (2016-2020)
Biolubricants	\$1.9 billion (2015)	5.3% (2016-22)
Organic Personal Care Products	\$10.2 billion (2015)	13% (2016-21)
Organic Surfactants	0.36 million tons (2015)	5% (2015-23)
Green coatings	\$61 billion (2012), est \$86 B (2018)	6% (2012-18)



WHERE CAN IT REACH?



"New" Potential for Castor Oil Derivatives





Emerging/New Markets

- The top 3 markets for castor oil and derivative consumption have been China, India & EU
- The North American, already a significant consumer, market could consume significantly higher quantities in near future for some derivatives
- Potential can increase significantly in Asian markets such as Japan and S Korea and select S American markets in the short term, and perhaps in completely new markets in the medium term

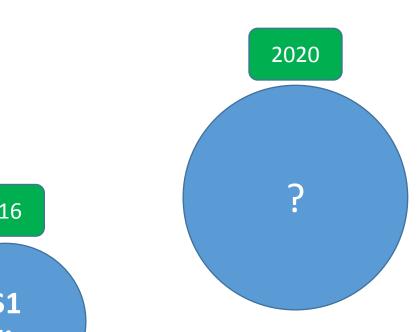


Emerging & New Uses

Many niche, emerging uses

Segment	Details
Biopolymers	 Diverse end uses for PA and PUR in Auto components Apparel Electronics
Personal Care	 Natural exfoliation (HCO beads) as alternatives to plastic micro particles (PE and PP) Premium deodorants, lipsticks, sunscreen lotions
Health & Pharma	Neuro-protective ingredients
Others	 Flame retardants Textile accessories Sub-components in solar panels and wind turbines Optics

Gen II & III Derivatives - Where Can they Reach?









Where they can reach depends partly on external drivers, but also partly on how the industry stakeholders move



REACHING NEW HEIGHTS



Market & Regulatory Drivers

- Corporate aspirations for a lower carbon footprint
- Market & regulatory moves towards safer
 products for plastics & packaging
- Momentum in specific industries such as automobiles & textiles towards environment friendly options for their products
- The sustainability movement among end users



Challenges & Constraints

For New Market Creation for Derivatives

- Global reliance on India for Castor Oil supplies
- Low and fluctuating prices of crude oil
- Proprietary technologies for derivatives production
- The China Factor
- Low market awareness of the possible new uses of castor oil
- Insufficient end user market intelligence for companies to make decisions on new product development
- Large, and sometimes risky, R&D investments required for derivatives



Leveraging Drivers & Overcoming Challenges

For all global stakeholders

- Promote greater diversity in the cultivation of castor crop, both across the world, and within India.
- Focus on products for which the driver is not price but some utility that cannot be provided by crude or synthetic alternatives (health, safety, CO2 abatement...)
- Focus on specific emerging segments that show sustained growth, based on strategic market research.
- Create greater awareness among target end use application companies about the benefits of using castor oil for their ingredients.



What Should India Do?

- **Streamline Supply** Reduce volatility of supply and prices of castor oil through a more diverse cultivation and better systems, thus creating an overall global momentum for larger investments into R&D
- Select Derivative Focus Focus on select derivatives where India can have a competitive advantage vis-a-vis China. This could be either in generation II or even generation III derivatives.
- **Partner for R&D** For R&D, rather than go solo, a more practical approach would be to have joint ventures in which the Indian firms are able to bring something specific to the table, more than just castor oil! An example of such a JV is Vithal Castor Polyols an Indo-Japanese-Korean JV, with Jayant Agro from India, for polyurethanes catering to auto, furniture and packaging markets



Thanks!

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